



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBW1205G00831-3G
Job Sheet 186432



Part No: RBW1205G00831-3G

Job Qty: 1 pcs

Part Name: Upper Deck Platform



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: ~~4/4/19~~ 04/11/2019

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW1205G00831-3G Rev. 5 IPP Rev. 3 18.10.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	4/4/19	DP	0.00	0.00	Purchasing - 1		DP APR 10 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	4/4/19		0.00	0.00	Packaging 2 - 1 - B4B		DP APR 10 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Container No: S171532



Part: RBW1205G00831-3G

Job No: 186432

Serial No/Batch: S171532

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 04/10/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	4/4/19	0.00 0.00	QC 6 - 9	MAY 09 2019 DAS
					QC 6 - 68	40
					QC 6 - 61	9-89
121	Small Fab - 2 - B4B	1 pcs	4/4/19	0.00 1.00	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	MCL
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
122	QC 5	1 pcs	4/4/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	JUN 05 2019 DAS
					QC 5 - 9	68
					QC 5 - 50	9-89
					QC 5 - 30	
					QC 5 - 40	
130	Packaging 3-1 - Stock - B4B	1 pcs	4/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	4/4/19	0.00 0.00	QC 21 - FG - 21	21
					QC 21 - FG - 70	9-50
					QC 21 - FG - 53	JUN 05 2019

Part Op 100 - Issue P/O: 041736 MANUFACTURE RBW1205G00831-3G AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

110 - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG sheet 1.
3-Rivet placard 4-Install sticker as per DWG.
122 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

PO Details

Metec Metal Technology Inc. (mem001-vc)



PO No: PO041736
Line No: 14

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW1205G00831-3GP	Upper Deck Platform	1 pcs (1 ea)	100-Purchasing	5171531
91654A076	Drive Screw #2 3/16" Long	4 Ea (4 ea)	121-Small Fab - 2 - B4B	505391
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab - 2 - B4B	502040
RBW1205G00831-111	Lettering	1 pcs (1 ea)	121-Small Fab - 2 - B4B	5136466

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW1205G00831-3GP	1	0	0
121-Small Fab - 2 - B4B	91654A076	4	20	0
	RB41011	1	366	0
	RBW1205G00831-111	1	11	0

Part Specifications

Specifications could not be found.



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Part Name: Upper Deck Platform



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Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		2/7/19	0.00	0.00	Purchasing		
110	Packaging	1 pcs		2/7/19	0.00	0.00	Packaging2		
120	QC	1 pcs		2/7/19	0.00	0.00	QC6		
121	Small Fab	1 pcs		2/7/19	0.00	1.00	Small Fab-5		
122	QC	1 pcs		2/7/19	0.00	0.00	QC5		
130	Packaging	1 pcs		2/7/19	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		2/7/19	0.00	0.00	QC21		

Part Op **100** - Issue P/O: _____ MANUFACTURE RBW1205G00831-3G AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required
121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG sheet 1.
 3-Rivet placard 4-Install sticker as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW1205G00831-3GP	Upper Deck Platform	1 pcs (1 ea)	100-Purchasing	
91654A076	Drive Screw #2 3/16" Long	4 Ea (4 ea)	121-Small Fab	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	
RBW1205G00831-3G-111	Lettering	1 Ea (1 ea)	121-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW1205G00831-3GP	1	0	0
121-Small Fab	91654A076	4	72	0
	RB41011	1	705	0
	RBW1205G00831-3G-111	1	0	0

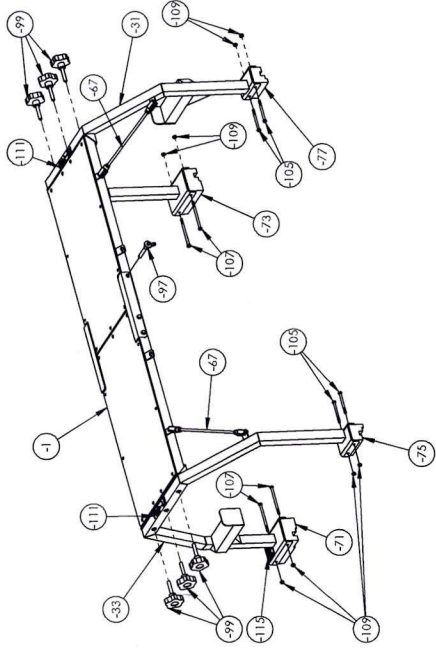
Part Specifications

Specifications could not be found.

Plex 11/15/18 11:15 AM dart.Lussier.Patrick

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REF	ECF	DESCRIPTION	REMARKS	DATE	INITIAL	APPROVED
1		INJECTED CEMENT CHARGES TO BE 0.2% - 0.25% WITHIN CHARGED AREA COLUMN FROM 10' TO 12' TO 14' TO 16' TO 18' TO 20' TO 22' TO 24' TO 26' TO 28' TO 30' TO 32' TO 34' TO 36' TO 38' TO 40' TO 42' TO 44' TO 46' TO 48' TO 50' TO 52' TO 54' TO 56' TO 58' TO 60' TO 62' TO 64' TO 66' TO 68' TO 70' TO 72' TO 74' TO 76' TO 78' TO 80' TO 82' TO 84' TO 86' TO 88' TO 90' TO 92' TO 94' TO 96' TO 98' TO 100' TO 102' TO 104' TO 106' TO 108' TO 110' TO 112' TO 114' TO 116' TO 118' TO 120' TO 122' TO 124' TO 126' TO 128' TO 130' TO 132' TO 134' TO 136' TO 138' TO 140' TO 142' TO 144' TO 146' TO 148' TO 150' TO 152' TO 154' TO 156' TO 158' TO 160' TO 162' TO 164' TO 166' TO 168' TO 170' TO 172' TO 174' TO 176' TO 178' TO 180' TO 182' TO 184' TO 186' TO 188' TO 190' TO 192' TO 194' TO 196' TO 198' TO 200' TO 202' TO 204' TO 206' TO 208' TO 210' TO 212' TO 214' TO 216' TO 218' TO 220' TO 222' TO 224' TO 226' TO 228' TO 230' TO 232' TO 234' TO 236' TO 238' TO 240' TO 242' TO 244' TO 246' TO 248' TO 250' TO 252' TO 254' TO 256' TO 258' TO 260' TO 262' TO 264' TO 266' TO 268' TO 270' TO 272' TO 274' TO 276' TO 278' TO 280' TO 282' TO 284' TO 286' TO 288' TO 290' TO 292' TO 294' TO 296' TO 298' TO 300' TO 302' TO 304' TO 306' TO 308' TO 310' TO 312' TO 314' TO 316' TO 318' TO 320' TO 322' TO 324' TO 326' TO 328' TO 330' TO 332' TO 334' TO 336' TO 338' TO 340' TO 342' TO 344' TO 346' TO 348' TO 350' TO 352' TO 354' TO 356' TO 358' TO 360' TO 362' TO 364' TO 366' TO 368' TO 370' TO 372' TO 374' TO 376' TO 378' TO 380' TO 382' TO 384' TO 386' TO 388' TO 390' TO 392' TO 394' TO 396' TO 398' TO 400' TO 402' TO 404' TO 406' TO 408' TO 410' TO 412' TO 414' TO 416' TO 418' TO 420' TO 422' TO 424' TO 426' TO 428' TO 430' TO 432' TO 434' TO 436' TO 438' TO 440' TO 442' TO 444' TO 446' TO 448' TO 450' TO 452' TO 454' TO 456' TO 458' TO 460' TO 462' TO 464' TO 466' TO 468' TO 470' TO 472' TO 474' TO 476' TO 478' TO 480' TO 482' TO 484' TO 486' TO 488' TO 490' TO 492' TO 494' TO 496' TO 498' TO 500' TO 502' TO 504' TO 506' TO 508' TO 510' TO 512' TO 514' TO 516' TO 518' TO 520' TO 522' TO 524' TO 526' TO 528' TO 530' TO 532' TO 534' TO 536' TO 538' TO 540' TO 542' TO 544' TO 546' TO 548' TO 550' TO 552' TO 554' TO 556' TO 558' TO 560' TO 562' TO 564' TO 566' TO 568' TO 570' TO 572' TO 574' TO 576' TO 578' TO 580' TO 582' TO 584' TO 586' TO 588' TO 590' TO 592' TO 594' TO 596' TO 598' TO 600' TO 602' TO 604' TO 606' TO 608' TO 610' TO 612' TO 614' TO 616' TO 618' TO 620' TO 622' TO 624' TO 626' TO 628' TO 630' TO 632' TO 634' TO 636' TO 638' TO 640' TO 642' TO 644' TO 646' TO 648' TO 650' TO 652' TO 654' TO 656' TO 658' TO 660' TO 662' TO 664' TO 666' TO 668' TO 670' TO 672' TO 674' TO 676' TO 678' TO 680' TO 682' TO 684' TO 686' TO 688' TO 690' TO 692' TO 694' TO 696' TO 698' TO 700' TO 702' TO 704' TO 706' TO 708' TO 710' TO 712' TO 714' TO 716' TO 718' TO 720' TO 722' TO 724' TO 726' TO 728' TO 730' TO 732' TO 734' TO 736' TO 738' TO 740' TO 742' TO 744' TO 746' TO 748' TO 750' TO 752' TO 754' TO 756' TO 758' TO 760' TO 762' TO 764' TO 766' TO 768' TO 770' TO 772' TO 774' TO 776' TO 778' TO 780' TO 782' TO 784' TO 786' TO 788' TO 790' TO 792' TO 794' TO 796' TO 798' TO 800' TO 802' TO 804' TO 806' TO 808' TO 810' TO 812' TO 814' TO 816' TO 818' TO 820' TO 822' TO 824' TO 826' TO 828' TO 830' TO 832' TO 834' TO 836' TO 838' TO 840' TO 842' TO 844' TO 846' TO 848' TO 850' TO 852' TO 854' TO 856' TO 858' TO 860' TO 862' TO 864' TO 866' TO 868' TO 870' TO 872' TO 874' TO 876' TO 878' TO 880' TO 882' TO 884' TO 886' TO 888' TO 890' TO 892' TO 894' TO 896' TO 898' TO 900' TO 902' TO 904' TO 906' TO 908' TO 910' TO 912' TO 914' TO 916' TO 918' TO 920' TO 922' TO 924' TO 926' TO 928' TO 930' TO 932' TO 934' TO 936' TO 938' TO 940' TO 942' TO 944' TO 946' TO 948' TO 950' TO 952' TO 954' TO 956' TO 958' TO 960' TO 962' TO 964' TO 966' TO 968' TO 970' TO 972' TO 974' TO 976' TO 978' TO 980' TO 982' TO 984' TO 986' TO 988' TO 990' TO 992' TO 994' TO 996' TO 998' TO 1000' TO 1002' TO 1004' TO 1006' TO 1008' TO 1010' TO 1012' TO 1014' TO 1016' TO 1018' TO 1020' TO 1022' TO 1024' TO 1026' TO 1028' TO 1030' TO 1032' TO 1034' TO 1036' TO 1038' TO 1040' TO 1042' TO 1044' TO 1046' TO 1048' TO 1050' TO 1052' TO 1054' TO 1056' TO 1058' TO 1060' TO 1062' TO 1064' TO 1066' TO 1068' TO 1070' TO 1072' TO 1074' TO 1076' TO 1078' TO 1080' TO 1082' TO 1084' TO 1086' TO 1088' TO 1090' TO 1092' TO 1094' TO 1096' TO 1098' TO 1100' TO 1102' TO 1104' TO 1106' TO 1108' TO 1110' TO 1112' TO 1114' TO 1116' TO 1118' TO 1120' TO 1122' TO 1124' TO 1126' TO 1128' TO 1130' TO 1132' TO 1134' TO 1136' TO 1138' TO 1140' TO 1142' TO 1144' TO 1146' TO 1148' TO 1150' TO 1152' TO 1154' TO 1156' TO 1158' TO 1160' TO 1162' TO 1164' TO 1166' TO 1168' TO 1170' TO 1172' TO 1174' TO 1176' TO 1178' TO 1180' TO 1182' TO 1184' TO 1186' TO 1188' TO 1190' TO 1192' TO 1194' TO 1196' TO 1198' TO 1200' TO 1202' TO 1204' TO 1206' TO 1208' TO 1210' TO 1212' TO 1214' TO 1216' TO 1218' TO 1220' TO 1222' TO 1224' TO 1226' TO 1228' TO 1230' TO 1232' TO 1234' TO 1236' TO 1238' TO 1240' TO 1242' TO 1244' TO 1246' TO 1248' TO 1250' TO 1252' TO 1254' TO 1256' TO 1258' TO 1260' TO 1262' TO 1264' TO 1266' TO 1268' TO 1270' TO 1272' TO 1274' TO 1276' TO 1278' TO 1280' TO 1282' TO 1284' TO 1286' TO 1288' TO 1290' TO 1292' TO 1294' TO 1296' TO 1298' TO 1300' TO 1302' TO 1304' TO 1306' TO 1308' TO 1310' TO 1312' TO 1314' TO 1316' TO 1318' TO 1320' TO 1322' TO 1324' TO 1326' TO 1328' TO 1330' TO 1332' TO 1334' TO 1336' TO 1338' TO 1340' TO 1342' TO 1344' TO 1346' TO 1348' TO 1350' TO 1352' TO 1354' TO 1356' TO 1358' TO 1360' TO 1362' TO 1364' TO 1366' TO 1368' TO 1370' TO 1372' TO 1374' TO 1376' TO 1378' TO 1380' TO 1382' TO 1384' TO 1386' TO 1388' TO 1390' TO 1392' TO 1394' TO 1396' TO 1398' TO 1400' TO 1402' TO 1404' TO 1406' TO 1408' TO 1410' TO 1412' TO 1414' TO 1416' TO 1418' TO 1420' TO 1422' TO 1424' TO 1426' TO 1428' TO 1430' TO 1432' TO 1434' TO 1436' TO 1438' TO 1440' TO 1442' TO 1444' TO 1446' TO 1448' TO 1450' TO 1452' TO 1454' TO 1456' TO 1458' TO 1460' TO 1462' TO 1464' TO 1466' TO 1468' TO 1470' TO 1472' TO 1474' TO 1476' TO 1478' TO 1480' TO 1482' TO 1484' TO 1486' TO 1488' TO 1490' TO 1492' TO 1494' TO 1496' TO 1498' TO 1500' TO 1502' TO 1504' TO 1506' TO 1508' TO 1510' TO 1512' TO 1514' TO 1516' TO 1518' TO 1520' TO 1522' TO 1524' TO 1526' TO 1528' TO 1530' TO 1532' TO 1534' TO 1536' TO 1538' TO 1540' TO 1542' TO 1544' TO 1546' TO 1548' TO 1550' TO 1552' TO 1554' TO 1556' TO 1558' TO 1560' TO 1562' TO 1564' TO 1566' TO 1568' TO 1570' TO 1572' TO 1574' TO 1576' TO 1578' TO 1580' TO 1582' TO 1584' TO 1586' TO 1588' TO 1590' TO 1592' TO 1594' TO 1596' TO 1598' TO 1600' TO 1602' TO 1604' TO 1606' TO 1608' TO 1610' TO 1612' TO 1614' TO 1616' TO 1618' TO 1620' TO 1622' TO 1624' TO 1626' TO 1628' TO 1630' TO 1632' TO 1634' TO 1636' TO 1638' TO 1640' TO 1642' TO 1644' TO 1646' TO 1648' TO 1650' TO 1652' TO 1654' TO 1656' TO 1658' TO 1660' TO 1662' TO 1664' TO 1666' TO 1668' TO 1670' TO 1672' TO 1674' TO 1676' TO 1678' TO 1680' TO 1682' TO 1684' TO 1686' TO 1688' TO 1690' TO 1692' TO 1694' TO 1696' TO 1698' TO 1700' TO 1702' TO 1704' TO 1706' TO 1708' TO 1710' TO 1712' TO 1714' TO 1716' TO 1718' TO 1720' TO 1722' TO 1724' TO 1726' TO 1728' TO 1730' TO 1732' TO 1734' TO 1736' TO 1738' TO 1740' TO 1742' TO 1744' TO 1746' TO 1748' TO 1750' TO 1752' TO 1754' TO 1756' TO 1758' TO 1760' TO 1762' TO 1764' TO 1766' TO 1768' TO 1770' TO 1772' TO 1774' TO 1776' TO 1778' TO 1780' TO 1782' TO 1784' TO 1786' TO 1788' TO 1790' TO 1792' TO 1794' TO 1796' TO 1798' TO 1800' TO 1802' TO 1804' TO 1806' TO 1808' TO 1810' TO 1812' TO 1814' TO 1816' TO 1818' TO 1820' TO 1822' TO 1824' TO 1826' TO 1828' TO 1830' TO 1832' TO 1834' TO 1836' TO 1838' TO 1840' TO 1842' TO 1844' TO 1846' TO 1848' TO 1850' TO 1852' TO 1854' TO 1856' TO 1858' TO 1860' TO 1862' TO 1864' TO 1866' TO 1868' TO 1870' TO 1872' TO 1874' TO 1876' TO 1878' TO 1880' TO 1882' TO 1884' TO 1886' TO 1888' TO 1890' TO 1892' TO 1894' TO 1896' TO 1898' TO 1900' TO 1902' TO 1904' TO 1906' TO 1908' TO 1910' TO 1912' TO 1914' TO 1916' TO 1918' TO 1920' TO 1922' TO 1924' TO 1926' TO 1928' TO 1930' TO 1932' TO 1934' TO 1936' TO 1938' TO 1940' TO 1942' TO 1944' TO 1946' TO 1948' TO 1950' TO 1952' TO 1954' TO 1956' TO 1958' TO 1960' TO 1962' TO 1964' TO 1966' TO 1968' TO 1970' TO 1972' TO 1974' TO 1976' TO 1978' TO 1980' TO 1982' TO 1984' TO 1986' TO 1988' TO 1990' TO 1992' TO 1994' TO 1996' TO 1998' TO 2000' TO 2002' TO 2004' TO 2006' TO 2008' TO 2010' TO 2012' TO 2014' TO 2016' TO 2018' TO 2020' TO 2022' TO 2024' TO 2026' TO 2028' TO 2030' TO 2032' TO 2034' TO 2036' TO 2038' TO 2040' TO 2042' TO 2044' TO 2046' TO 2048' TO 2050' TO 2052' TO 2054' TO 2056' TO 2058' TO 2060' TO 2062' TO 2064' TO 2066' TO 2068' TO 2070' TO 2072' TO 2074' TO 2076' TO 2078' TO 2080' TO 2082' TO 2084' TO 2086' TO 2088' TO 2090' TO 2092' TO 2094' TO 2096' TO 2098' TO 2100' TO 2102' TO 2104' TO 2106' TO 2108' TO 2110' TO 2112' TO 2114' TO 2116' TO 2118' TO 2120' TO 2122' TO 2124' TO 2126' TO 2128' TO 2130' TO 2132' TO 2134' TO 2136' TO 2138' TO 2140' TO 2142' TO 2144' TO 2146' TO 2148' TO 2150' TO 2152' TO 2154' TO 2156' TO 2158' TO 2160' TO 2162' TO 2164' TO 2166' TO 2168' TO 2170' TO 2172' TO 2174' TO 2176' TO 2178' TO 2180' TO 2182' TO 2184' TO 2186' TO 2188' TO 2190' TO 2192' TO 2194' TO 2196' TO 2198' TO 2200' TO 2202' TO 2204' TO 2206' TO 2208' TO 2210' TO 2212' TO 2214' TO 2216' TO 2218' TO 2220' TO 2222' TO 2224' TO 2226' TO 2228' TO 2230' TO 2232' TO 2234' TO 2236' TO 2238' TO 2240' TO 2242' TO 2244' TO 2246' TO 2248' TO 2250' TO 2252' TO 2254' TO 2256' TO 2258' TO 2260' TO 2262' TO 2264' TO 2266' TO 2268' TO 2270' TO 2272' TO 2274' TO 2276' TO 2278' TO 2280' TO 2282' TO 2284' TO 2286' TO 2288' TO 2290' TO 2292' TO 2294' TO 2296' TO 2298' TO 2300' TO 2302' TO 2304' TO 2306' TO 2308' TO 2310' TO 2312' TO 2314' TO 2316' TO 2318' TO 2320' TO 2322' TO 2324' TO 2326' TO 2328' TO 2330' TO 2332' TO 2334' TO 2336' TO 2338' TO 2340' TO 2342' TO 2344' TO 2346' TO 2348' TO 2350' TO 2352' TO 2354' TO 2356' TO 2358' TO 2360' TO 2362' TO 2364' TO 2366' TO 2368' TO 2370' TO 2372' TO 2374' TO 2376' TO 2378' TO 2380' TO 2382' TO 2384' TO 2386' TO 2388' TO 2390' TO 2392' TO 2394' TO 2396' TO 2398' TO 2400' TO 2402' TO 2404' TO 2406' TO 2408' TO 2410' TO 2412' TO 2414' TO 2416' TO 2418' TO 2420' TO 2422' TO 2424' TO 2426' TO 2428' TO 2430' TO 2432' TO 2434' TO 2436' TO 2438' TO 2440' TO 2442' TO 2444' TO 2446' TO 2448' TO 2450' TO 2452' TO 2454' TO 2456' TO 2458' TO 2460' TO 2462' TO 2464' TO 2466' TO 2468' TO 2470' TO 2472' TO 2474' TO 2476' TO 2478' TO 2480' TO 2482' TO 2484' TO 2486' TO 2488' TO 2490' TO 2492' TO 2494' TO 2496' TO 2498' TO 2500' TO 2502' TO 2504' TO 2506' TO 2508' TO 2510' TO 2512' TO 2514' TO 2516' TO 2518' TO 2520' TO 2522' TO 2524' TO 2526' TO 2528' TO 2530' TO 2532' TO 2534' TO 2536' TO 2538' TO 2540' TO 2542' TO 2544' TO 2546' TO 2548' TO 2550' TO 2552' TO 2554' TO 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3666' TO 3668' TO 3670' TO 3672' TO 36				



NOTE:
REF. AGUSTA T/N: 3G1205G0083I

DART
AEROSPACE

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041736



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041736

PO Date: 11/15/18

Due Date: 4/12/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Belanger, NatashaPhone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186399	RBW6205G08031-3GP			Main Rotor Flanged Bushing Removal Tool REV 2	Firmed	-	4/12/19	1 Ea	0 Ea	1 Ea	\$1,012.00/Ea	\$1,012.00
Line Item Note	SIOP SUB ASSY OF TOP LEVEL RBW6205G06231-3G (ANNUAL USAGE 3)												
2	186400	RBW6205G08131-3GP			Main Rotor Flanged Bushing Install Tool REV 2	Firmed	-	4/12/19	1 Ea	0 Ea	1 Ea	\$1,103.00/Ea	\$1,103.00
Line Item Note	SIOP SUB ASSY OF TOP LEVEL RBW6205G06231-3G (ANNUAL USAGE 3)												
3	186401	RBW6205G05951-3GP			RBW6205G05951-3GP REV 2	Received	-	4/2/19	1 pcs	1 pcs	0 pcs	\$410.00/pcs	\$0.00
Line Item Note	SIOP (ANNUAL USAGE 3)												
4	186402	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	-	4/4/19	1 pcs	0 pcs	1 pcs	\$5,980.00/pcs	\$5,980.00
Line Item Note	SIOP (ANNUAL USAGE 5)												
5	186395	RBW6405G08732-3GP			Tail Rotor Bushing Removal Tool RBW6405G08732-3G Rev. E	Firmed	-	4/12/19	1 Ea	0 Ea	1 Ea	\$770.00/Ea	\$770.00
Line Item Note	SIOP SUB ASSY FOR TOP LEVEL RBW6405G08632-3G (ANNUAL USAGE 3)												
6	186398	RBW6405G08832-3GP			Tail Rotor Bushing Install Tool As Per Dwg RBW6405G08832-3G Rev/ D	Firmed	-	4/12/19	1 Ea	0 Ea	1 Ea	\$796.00/Ea	\$796.00
Line Item Note	SIOP SUB ASSY FOR TOP LEVEL RBW6405G08632-3G (ANNUAL USAGE 3)												

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041736



Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	186417	RBW3205G00151-3GP			Main Landing Gear R&R Wrench REV 2	Received	-	4/2/19	1 pcs	1 pcs	0 pcs	\$400.00/pcs	\$0.00
Line Item Note	SIOP (ANNUAL USAGE 2/3)												
8	186420	RBW6205G10451-3GP			Threaded Rod	Firmed X1	-	4/12/19 APR 10 2019	1 Ea	0 Ea DP	1 Ea	\$211.00/Ea	\$211.00
Line Item Note	SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)												
9	186421	RBW6205G10551-3GP			Hammer	Received	-	4/2/19	1 Ea	1 Ea	0 Ea	\$211.00/Ea	\$0.00
Line Item Note	SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)												
10	186423	RBW6205G10351-3GP			Guide rev 1	Received	-	4/2/19	1 Ea	1 Ea	0 Ea	\$211.00/Ea	\$0.00
Line Item Note	SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)												
11	186425	RBW6205G10251-3GP			Threaded Rod	Received	-	4/2/19	1 Ea	1 Ea	0 Ea	\$211.00/Ea	\$0.00
Line Item Note	SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)												
12	186428	RBW6205G10151-3GP			Pusher REV 1	Received	-	4/2/19	1 Ea	1 Ea	0 Ea	\$299.00/Ea	\$0.00
Line Item Note	SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)												
13	186430	RBW6205G10651-3GP			Stop	Received	-	4/2/19	1 Ea	1 Ea	0 Ea	\$185.00/Ea	\$0.00
Line Item Note	SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)												
14	186432	RBW1205G00831-3GP			Upper Deck Platform REV 5	Firmed IX	-	4/12/19 APR 10 2019	1 pcs	0 pcs DP	1 pcs	\$4,200.00/pcs	\$4,200.00 DAS 40 9-89
Line Item Note	SIOP (ANNUAL USAGE 2)												
15	189050	RBW6205G11532-3GP			Swashplate Support Stand As Per Dwg RBW6205G11532-3G REV 5	Received	-	3/14/19	1 pcs	1 pcs	0 pcs	\$8,811.00/pcs	\$0.00
Line Item Note	(ANNUAL USAGE 2/3)												
Grand Total:												\$14,072.00	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041736



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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**METAL TECHNOLOGY INC.**

20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22888

Date:

Apr 09, 2019

Page:

1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: 41736R2	Sold By:
Shipped By: pick up	Ship Date: Apr 09, 2019

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
DART-RBW1205G00831-3GP Upper Deck Platform REVISION 5				1	
DART-RBW6205G10451-3GP Threaded Rod				1	
DART-RBW6205G08131-3GP Man Rotor Flanged Bushing Install Tool REVISION 2				1	
DART-RBW6205G08031-3GP Main Rotor Flanged Bushing Removal Tool REVISION 2				1	
DART-RBW6405G08732-3GP Tail Rotor Bushing Removal Tool REVISION E				1	
DART-RBW6405G08832-3GP Tail Rotor Bushing Install Tool REVISION D				1	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					

Received by _____

Thank you for your order!



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1	DART-RBW1205G00831- 3GP	Upper Deck Platform	5	41736R2
1	DART-RBW6205G10451- 3GP	Threaded Rod	-	41736R2
1	DART-RBW6205G08131- 3GP	Man Rotor Flanged Bushing Install Tool	2	41736R2
1	DART-RBW6205G08031- 3GP	Main Rotor Flanged Bushing Removal Tool	2	41736R2
1	DART-RBW6405G08732- 3GP	Tail Rotor Bushing Removal Tool	E	41736R2
	DART-RBW6405G08832- 3GP	Tail Rotor Bushing Install Tool	D	41736R2

DAS
40
9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in dark ink, appearing to read "George Theoret". The signature is fluid and cursive, with the first name "George" and last name "Theoret" clearly distinguishable.

George Theoret

Vankleek Hill, April 9, 2019